

PRELIMINARY

ISSUE

77-07-15

DART AEROSPACE LTD

Engineering Change Notice

| | | | |
|---------------|-------------------|--------------|-----------------------|
| Date: | 97/11/04 | ECN #: | 050 |
| Project No.: | D206-549 | Created By: | KE |
| Project Name: | 206 / 407 Console | Approved By: | MW. (PROJECT MANAGER) |

Checked: DS

Approved By: N/A (MANAGEMENT if reqd)

Description of Change:

- ② D206-547 rev. E released (Console Assy.) D2605 → D2608 rev. A released
D2024 rev. B released (Console extrusion) (Console Brackets)
- D2163 rev. B " (Trim angle) D2709 → D2710 rev. A released
- D2601 → D2604 rev. A released (Console sides) (Console Side Rails)

| Notification/Acceptance | Affected ✓ | Authorization |
|-------------------------|------------|---------------|
| QA | ✓ | |
| Production | ✓ | TSR A421 |
| Planning | ✓ | |
| Marketing | N/A | |

| Engineering Actions | Yes | No | Responsible | To happen by: | Complete |
|----------------------------------|-----|----|-------------|---------------|-------------|
| Revise Blue File | | ✓ | | | |
| Revise Pink File | | ✓ | | | |
| Revise D-Part Master Binder | ✓ | | KE | 97/11/10 | KE 97/11/04 |
| Update Grey Project Binder (549) | ✓ | | " | " | KE 97/11/04 |
| Notify TCA of Change | ✓ | | | | |
| Notify FAA of Change | ✓ | | | | |
| Update DEO Binder | ✓ | | | | |
| Update Master Document List | | ✓ | | | |

| Non-Engineering Actions | Yes | No | Production | QA | Complete |
|------------------------------------|-----|----|------------|----|----------|
| Stock Parts: | | | | | |
| Re-work current stock | ✓ | | | | |
| Scrap current stock | ✓ | | | | |
| Production Parts: | | | | | |
| Re-work current production | ✓ | | | | |
| Scrap current production | ✓ | | | | |
| Shipped Parts: | | | | | |
| Notify previous customers | ✓ | | | | |
| Future Parts: | | | | | |
| ③ Change future production | ✓ | | | | |
| ① Update IPP | ✓ | | | | |
| Change Paperwork for kits in stock | | ✓ | | | |

Notes:

- ① NOTE : Rivet lengths changed on all D206-547 assemblies
- ② NOTE : D206-547 kept in Engr. Master Dwg. Binder labeled DXxx-xxx (1" white binder)
- ③ Use newly released dwgs as reference for production (Assembly dwgs D206-547)